

**IN THE CLAIMS:**

Kindly add new claim 21 presented below. All of the claims currently pending in the case are set forth hereinafter as follows:

1. (Previously Presented) A polarizing plate protection film consisting of a thermoplastic saturated norbornene-type resin film on which a polyurethane resin layer having a thickness of no more than 1  $\mu\text{m}$  is formed.
2. (Previously Presented) A polarizing plate protection film wherein a polyurethane resin layer and a non-polarizer polyvinyl alcohol layer are formed in this order on a thermoplastic saturated norbornene-type resin film.
3. (Previously Presented) The polarizing plate protection film of claim 1, wherein said polyurethane resin layer consists of a polyurethane adhesive which contains modified polyisocyanate.
4. (Previously Presented) The polarizing plate protection film of claim 1, wherein said polyurethane resin layer consists of a water-type polyurethane adhesive.
5. (Previously Presented) A polarizing plate having on at least one side thereof a polarizing plate protection film, said polarizing plate protection film consisting of a thermoplastic saturated norbornene-type resin film on which a polyurethane resin layer is formed, said polarizing plate protection film being bonded onto at least one side of the polarizer by wet lamination using a polyvinyl alcohol adhesive.
6. (cancelled)

7. (Previously Presented) A polarizing plate wherein a polyvinyl alcohol polarizer and a protection film which consists of a thermoplastic saturated norbornene-type resin are bonded together with a polyurethane adhesive having a thickness of no more than 1  $\mu\text{m}$ , said polyurethane adhesive being formed from a two component type with a main agent consisting of a polyester resin.

8. (Previously Presented) A polarizing plate wherein a polyvinyl alcohol polarizer and a protection film which consists of a thermoplastic saturated norbornene-type resin are bonded together with a polyurethane adhesive having a thickness of no more than 1  $\mu\text{m}$ , said polyurethane adhesive consisting of a water-type polyurethane adhesive.

9. (Previously Presented) The polarizing plate protection film of claim 2, wherein said polyurethane resin layer consists of a polyurethane adhesive which contains modified polyisocyanate.

10. (Previously Presented) The polarizing plate protection film of claim 2, wherein said polyurethane resin layer consists of a water-type polyurethane adhesive.

11. (Previously Presented) A polarizing plate protection film wherein a polyurethane resin layer and a polyvinyl alcohol layer are formed in this order on a thermoplastic saturated norbornene-type resin film, said polarizing plate protection film being bonded onto at least one side of a polarizer by wet lamination using a polyvinyl alcohol-type adhesive.

12. (Previously Presented) A polarizing plate protection film consisting of a thermoplastic saturated norbornene-type resin film on which a polyurethane resin layer is formed, said polyurethane resin layer consisting of a polyurethane adhesive which contains modified polyisocyanate, said polarizing plate protection film being bonded onto at least one side of a polarizer by wet lamination using a polyvinyl alcohol-type adhesive.

**DOCKET NO. TOS-146-USA-PCT**

13. (Previously Presented) A polarizing plate protection film consisting of a thermoplastic saturated norbornene-type resin film on which a polyurethane resin layer is formed, said polyurethane resin layer consisting of a water-type polyurethane adhesive, said polarizing plate protection film being bonded onto at least one side of the polarizer by wet lamination using a polyvinyl alcohol-type adhesive.

14. (Previously Presented) The polarizing plate of claim 7, wherein said polyurethane adhesive consists of a water type polyurethane adhesive.

15. (Previously Presented) The polarizing plate of claim 7, wherein said protection film is bonded onto at least one side of the polyvinyl alcohol polarizer by wet lamination.

16. (Previously Presented) The polarizing plate of claim 8, wherein said protection film is bonded onto at least one side of the polyvinyl alcohol polarizer by wet lamination.

17. (Previously Presented) The polarizing plate of claim 14, wherein said protection film is bonded onto at least one side of the polyvinyl alcohol polarizer by wet lamination.

18. (Previously Presented) The polarizing plate of claim 7, wherein said polyester resin is polyester polyol.

19. (Previously Presented) A polarizing plate comprising:

- (a) a polyvinyl alcohol polarizer having on one side thereof a liquid crystal cell,
- (b) a polarizing plate protection film consisting of a thermoplastic saturated norbornene-type resin film,
- (c) a thin film of a polyurethane resin formed and bonded to said thermoplastic saturated norbornene-type resin film, said polyurethane film having a thickness of from about 0.01 - 20

**DOCKET NO. TOS-146-USA-PCT**

microns, and being formed from a two-component type with a main agent consisting of a polyester resin,

(d) said polyurethane layer in (c) above being bonded to a side of the polyvinyl alcohol polarizer having a liquid crystal cell thereon.

20. (Previously Presented) The polarizing plate of claim 19, further comprising a polyvinyl alcohol adhesive bonding said layer of a polyurethane resin of the polarizing plate protection film to a side of the polyvinyl alcohol polarizer having liquid crystal cells.

21. (New) A polarizing plate wherein a polyvinyl alcohol polarizer and a protection film which consists of the thermoplastic saturated norbornene-type resin are bonded together with a polyurethane adhesive having a thickness of no more than 1  $\mu\text{m}$ .